

# **OFN OPEN FIELD OFFSET WHEEL CONTROL DISC**

**PARTS  
AND  
OPERATER  
MANUAL**

**SERIES**

**OFN (70" WIDE FRAME)  
OFM (86" WIDE FRAME)  
OFW (107" WIDE FRAME)**

**DISC BLADE SPACING  
10 3/4" FRONT & REAR  
10 3/4" FRONT & REAR  
9 1/4" FRONT & REAR**

**Domries Enterprises, Inc**

**12281 Rd 29**

**Madera, California 93638**

**Phone (559) 673-9143**

**Fax (559) 673-4110**

**Visit our Web-Site at**

**[www.domriesentinc.com](http://www.domriesentinc.com)**

## **IMPORTANT! PLEASE READ!**

TO OUR CUSTOMER – USER'S RESPONSIBILITY – WARRANTY

### **TO OUR CUSTOMER**

The following pages and illustrations are printed to help supply you with the knowledge to better operate and service your new **DOMRIES** equipment.

We are proud to have you as a customer and feel you will be proud to be a **DOMRIES** owner.

Any piece of equipment needs, and must have a certain amount of service and maintenance to keep it in top running condition. We have attempted to cover all the adjustments required to fit most conditions; however, there may be times special care must be taken to fit a condition.

**Study this operator's manual carefully and become acquainted with all the adjustments and operating procedures before attempting to operate your new equipment.** Remember, it is a machine and has been designed and tested to do an efficient job in most operating conditions and will perform in relation to the service it receives.

If special attention is required for some conditions, ask your **DOMRIES** dealer; his Parts and Service Organization will be glad to help and answer any question on operation and service of your new machine.

### **ATTENTION! BECOME ALERT!**

#### **YOUR SAFETY IS INVOLVED**

This symbol is used to call your attention to safety precautions that should be followed by the operator to avoid accidents. When you see this symbol – Heed Its Warning.

#### **USER'S RESPONSIBILITY**

It is the responsibility of the user to read the Operator's Manual and understand the safe and correct operating procedures as pertains to the operation of the product, and to lubricate and maintain the product according to the maintenance schedule in the Operator's Manual.

The user is responsible for inspecting his machine and for having parts repaired or replaced when continued use of the product would cause damage or excessive wear to other parts. It is the user's responsibility to deliver his machine to a **DOMRIES** dealer, for service or replacement of defective parts which are covered by the standard warranty. When requesting warranty service, you present your copy of delivery record.

**MODEL#** \_\_\_\_\_

**SERIAL#** \_\_\_\_\_



## Safety Precautions

**ATTENTION! BECOME ALERT!  
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**Many hours of lost time and much suffering is caused by the failure to practice simple safety rules.**

1. **READ** this manual carefully to acquaint your - self with the Disk Harrow. Opening unfamiliar equipment can cause accidents.
2. **LOWER IMPLEMENT** if possible, when adjusting maintenance work; otherwise **BLOCKS IT SECURELY** at a workable height.
3. When Implement and tractor are parked always lower disk to the ground and place a **FLAG OR OTHER WAARMING DEVICE** on each corner as someone could run or bump into the implement.
4. Implement should be **DETACHED ONLY** in an area where Children **DO NOT PLAY**.
5. **DO NOT** wear loose fitting clothing that could catch on various parts.
6. Machinery should be **OPERATED ONLY** by those who are **RESPONSIBLE AND DEEGATED** to do so.
7. **ONLY ONE PERSON** – the operator – should be permitted on the tractor when implement is in operation, he should be thoroughly familiar with tractor and implement.
8. **MAKE CERTAIN** that everyone is in clear before starting tractor and implement combination.
9. **BEFORE WORKING** under the any hydraulically controlled unit **IS SURE** it is **SECURELY BLOCKED**.
10. The **RATE OF SPEED** on hillsides or curves should be regulated so there is no danger of tipping.
11. **DO Not** drive too close to the edge of a ditch or creek.
12. **REDUCE SPEED** when transporting unit to avoid bouncing and momentary loss of steer ability.
13. **MAKE CERTAIN** tractor is equipped with sufficient front end weight to counter-balance the plow weight and maintain stability of front of tractor.
14. **DO NOT** attempt to operate tractor and implement unless you are in the diver seat.
15. **ALWAYS** place transmission in **PARK or NEUTRAL, LOCK BRAKES,STOP ENGINE AND REMOVE START KEY** before dismounting from the tractor.
16. **NEVER** stand between tractor and disc when hitching.
17. **PROVIDE** a first aid kit. Treat all scratches, cuts, etc. with proper antiseptic immediately.
18. If **DECALS** become damaged or come off, they should be replaced immediately.
19. **REMEMBER** that safe operation is no accident.



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## ON HIGHWAY OPERATION

1. Use the **SLOW MOVING** vehicle emblem in daytime and approved warning lights at night, or during other periods of poor visibility, to prevent highway accidents.
2. **COMPLY** with Local highway regulation concerning moving machinery on highways.
3. **MAINTAIN** complete Control of machines at all times when traveling on the highway.
4. Due to the width of the implement, **US EXTRA CAUTION** on highways, far lanes and when approaching gates.

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## **WARRANTY**

Domries warrant's all products of it's manufacture to be free of defects in material and workmanship under normal usage and maintenance for the period of one year from the date of delivery to the original purchaser.

### **RETURN GOODS**

Domries shall have the option of requiring the prepaid return of any parts claimed defective, however, No parts shall be returned without Domries warranty form with good authorized number. Goods shall be returned to such location as shall be designed by Domries.

Domries will at it's option, either repair or replace, F.O.B. Domries factory. Such parts as appear to to Domries upon inspection, to have been defective in materials and/or workmanship. Wearing parts that are determined to be defective are subject to an adjustment based upon useful life.

### **REPAIRS**

Any field or repairs must have the authorized repair number from Domries before any work is done. Claim for warranty must be made with a Domries warranty form and repair number.

Domries will not accept any charged other than its direct Dealer shop labor costs and part required to remedy such parts and/or workmanship at its Dealer place of business. The WARRANTY specifically excludes any charges for delivery, transportation, and/or shipping cost.

If the dealer is requested by the customer to travel or haul the machine to his shop or repair shop for the purpose of performing a warranty obligation or free inspection, it would be for the customers convenience, and the cost of such a trip is to be paid by the customer. Any arrangement whereby the Dealer agrees to absorb all or a part of the cost is to be made between the Dealer and the Customer. To be considered a courtesy to the Customer by their Dealer.

### **LIMITED WARRANTY**

Outside purchase equipment and accessories (not of Domries manufacture) are warranted only to the extent of the original manufacturer's warranty to Domries.

Item limited - Hydraulic cylinders and hose - Bearings - Disc Blades - Wheels - Tires - Tubes - Seals.

No Warranty shall be paid by Domries before the part or parts and labor have been paid to Domries by the manufacturer. Domries shall then compensate the dealer or customer.

### **NO WARRANTY**

(1) New product that has been subjected to operation in excess in recommended capacities, misused, negligence, lack of maintenance or accident or have been altered or repaired in any manner not authorized by Domries.

(2) Sharp turns while machine is ground void warranty, with the exception of a drag disc.

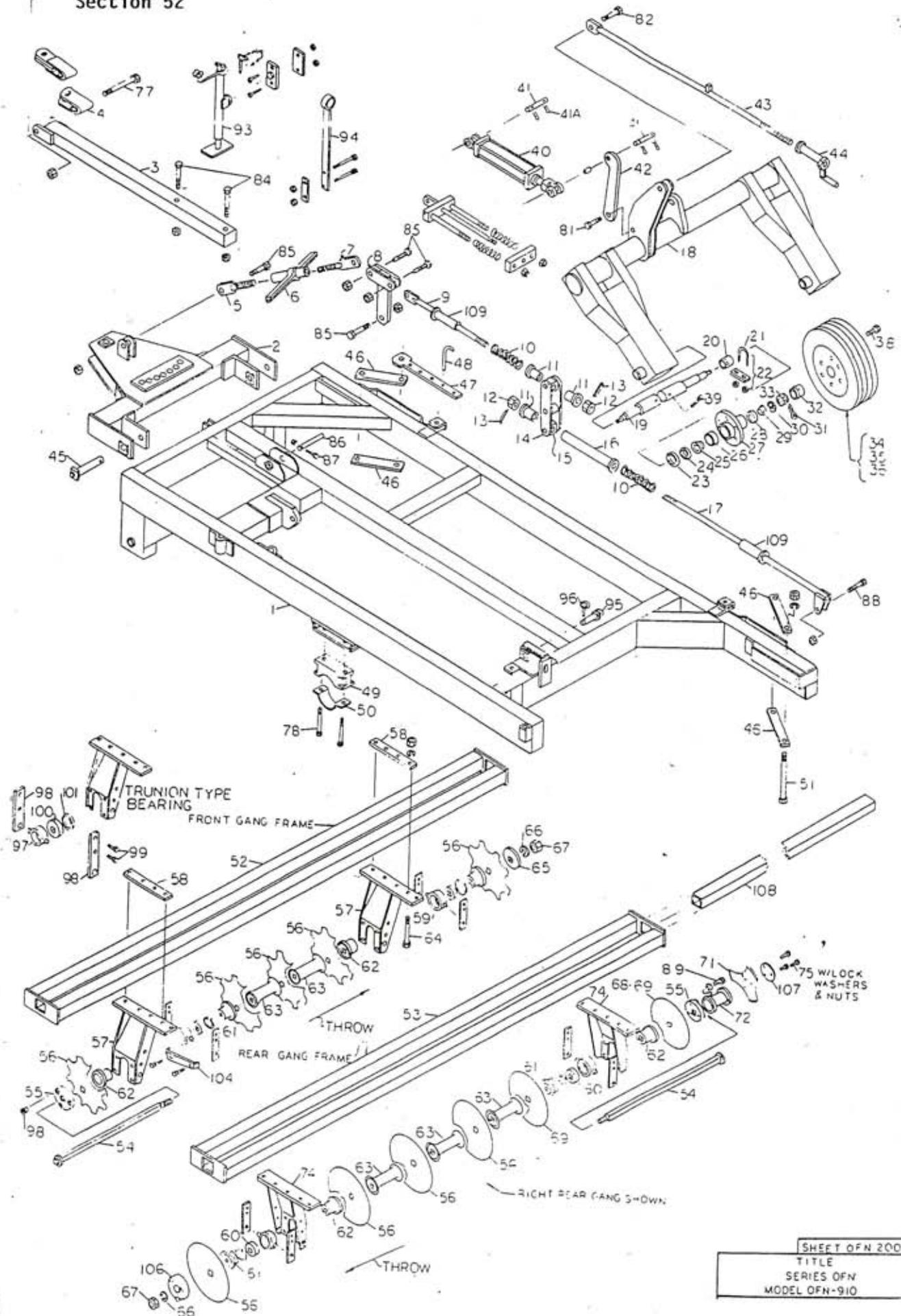
Domries shall in no event be responsible for any delay or any other consequential or indirect damage in connection with fulfilling any obligation under this WARRANTY.

Domries reserves the right to make change at any time in designs, materials and/or specifications of it's product without becoming liable or obligated in any way to make similar changes in previously manufactured products.

This WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES COVERING DOMRIES PRODUCTS and no other Warranties expressed or implied are made or authorized by Domries Enterprises, Inc.

This WARRANTY BECAME EFFECTIVE with shipments made on or after August 1st 1998

Section 52



SHEET OF N 2000  
 TITLE  
 SERIES OF N  
 MODEL OF N-910

REF. NO.	PART NO.	QTY	DESCRIPTION OFN Page 1	APPROX. WT.
1	ON-1		70" Main Frame	2885
2	ON-4		Hitch Cross Member	305
3	ON-7		Hitch Draw Bar	123
4	ON-8		Tongue-Single	19
	ON-8C		Tongue-Clevis	19
5	ON-9		Turn Buckle Bolt-R.H. Thread	5
6	ON-10		Turn Buckle Body	10.2
7	ON-11		Turn Buckle Bolt-L.H. Thread	5
8	ON-12		Leveling Hammer	20.3
9	ON-13		Leveling Rod-Front	13
	ONX-13		Leveling Rod-Front ( Dual Spring )	64
10	ON-14		Leveling Spring	7
11	ON-15		Flanged Tube-Short	1.5
11a	OX-15		Tube Flanged, Multi-Spring	1.8
12	SN114		Slotted Nut-1 1/4"nc, Hex	.5
13	CP14212		Cotter Pin-1/4" x 2 1/2" Lg.	.1
14	ON-18		Lever Swivel	26.3
15	FW158		Flat Washer-1 5/8"	.4
16	ON-20		Flanged Tube-Long	17.5
17	ON-21		Leveling Rod- Rear	46
18	ON-24		Axle Weldment ( OFN & OFNX )	410
19	OX-27		Spindle-Slip In, Single	9
20	DSH-309		Tubing Sleeve	.3
21	N / A		N / A	N / A
22	DSH-301		Clamp Assy. ( For Seal Slv. )	.3
23	DSH-308		Seal-Outer , Hub	.1
24	DSH-307		Seal-Inner , Hub	.1
25	DSH-306		Brg.-Cone, Inner Hub	.4
26	DSH-305		Brg-Cup, Inner Hub	.2
27	ON-35H		Hub W/Cups-Heavy Duty	12
28	DSH-303		Brg.-Cup, Outer, Hub	.1
29	DSH-304		Brg.-Cone, Outer, Hub	.3
30	DSH-314		Washer-Spindle	.1
31	DSH-315		Cotter Pin-1/8 x 1 1/2"Lg	.1
32	DSH-316		Dust Cap	.1
33	DSH-313		Nut-Slotted ( Spindle )	.1
34	ON-42H		Wheel-15 x 8, 6 (9/16)	25

Page No. 1 of 7

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9	ON-13		Leveling Rod-Front	13
	ONX-13		Leveling Rod-Front ( Dual Spring )	64
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11	ON-15		Flanged Tube-Short	1.5
11a	OX-15		Tube Flanged, Multi-Spring	1.8
12	SN114		Slotted Nut-1 1/4"nc, Hex	.5
13	CP14212		Cotter Pin-1/4" x 2 1/2" Lg.	.1
14	ON-18		Lever Swivel	26.3
15	FW158		Flat Washer-1 5/8"	.4
16	ON-20		Flanged Tube-Long	17.5
17	ON-21		Leveling Rod- Rear	46
18	ON-24		Axle Weldment ( OFN & OFNX )	410
19	OX-27		Spindle-Slip In, Single	9
20	DSH-309		Tubing Sleeve	.3
21	N / A		N / A	N / A
22	DSH-301		Clamp Assy. ( For Seal Slv. )	.3
23	DSH-308		Seal-Outer , Hub	.1
24	DSH-307		Seal-Inner , Hub	.1
25	DSH-306		Brg.-Cone, Inner Hub	.4
26	DSH-305		Brg.-Cup, Inner Hub	.2
27	ON-35H		Hub W/Cups-Heavy Duty	12
28	DSH-303		Brg.-Cup, Outer, Hub	.1
29	DSH-304		Brg.-Cone, Outer, Hub	.3
30	DSH-314		Washer-Spindle	.1
31	DSH-315		Cotter Pin-1/8 x 1 1/2"Lg	.1
32	DSH-316		Dust Cap	.1
33	DSH-313		Nut-Slotted ( Spindle )	.1
34	ON-42H		Wheel-15 x 8, 6 (9/16)	25

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REF. NO	PART NO.	QTY	DESCRIPTION OFN Page 2	APPROX. WT.
35	ON-44		Tire-9.5L-15, Rib, 6 Ply	28.4
36	ON-47		Tube ( For 9.5L-15 Tire )	3.3
37	N / A		N / A	N / A
38	DSH-318		Lug Bolts ( 1/2"nf x 1"lg. )	
39	CS12412-5		Bolt-1/2"x 4 1/2"lg GR5	.3
40	ON-53		Hyd. Cylinder 4"bore x 16"stroke	57
41	ON-55		Pin, W/Retainers-Hyd Cyl.	.9
42	ON-56		Axle Scissor	14
43	ON-57		Depth Control Rod	45
44	ON-60		Crank-Depth Control Rod	5
45	ON-61		Pin-Hitch	5.5
46	ON-62		Strap - Gang to Frame ( Top )	13
	ON-62B		Strap - Gang to Frame ( Bottom )	14
47	ON-63		Set Bar - Front	8.5
	ON-65		Set Bar - Rear	8.5
48	ON-67		"J" Pin	2
49	ON-68		Block - Axle Mounting	29
50	ON-69		Cap -Axle Mounting	9
	ON-70		Bolt - Gang Frame, Long	10
	ON-71		Bolt - Gang Frame, Short	10
52-53	ON-72		Gang Frame - Front or Rear 9" spc. 16 Bld	402.5
	ON-73		17 Bld	467
	ON-74		18 Bld	519
	ON-75		19 Bld	540
	ON-76		20 Bld	705
	ON-77		21 Bld	739
	ON-78		22 Bld	782
	ON-79		23 Bld	846
	ON-80		24 Bld	905
	ON-81		25 Bld	987
	ON-82		26 Bld	1028
	ON-83		27 Bld	1110
	ON-84		28 Bld	1192
	ON-85		29 Bld	1274
	ON-86		30 Bld	1356
	ON-87		31 Bld	1438
	ON-88		32 Bld	1520

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REF. NO.	PART NO.	QTY	DESCRIPTION OFN PAGE 3	APPROX. WT
52-53	ON-89		Gang Frame – Front or Rear 10 ½ spc 13 Bld	
	ON-90		14 Bld	
	ON-91		15 Bld	
	ON-92		16 Bld	
	ON-93		17 Bld	
	ON-94		18 Bld	
	ON-95		19 Bld	
	ON-96		20 Bld	
	ON-97		21 Bld	
	ON-98		22 Bld	
	ON-99		23 Bld	
	ON-100		24 Bld	
	ON-101		25 Bld	
	ON-102		26 Bld	
	ON-103		27 Bld	
	ON-104		28 Bld	
	SN-112		Slotted Nut – 1 ½ “ nc, Hex	.8
54	ON-117		Gang Rod – 1 ½ sq 3 Bld 9” spc	15.5
	ON-105		4 Bld	21.6
	ON-106		5 Bld	26.9
	ON-107		6 Bld	33.1
	ON-108		7 Bld	38.6
	ON-109		8 Bld	44.8
	ON-110		9 Bld	51.1
	ON-131		10 Bld	57.4
	ON-149		11 Bld	64
	ON-111		Gang Rod – 1 ½ sq 4 Bld 10” spc	23.3
	ON-112		5 Bld	30.3
	ON-113		6 Bld	37.3
	ON-114		7 Bld	44.1
	ON-115		8 Bld	50.5
	ON-116		9 Bld	57
	ON-118		10 Bld	64
	ON-119		11 Bld	71
55	JXE-19		Ext. Washer – CCV 1 ½ sq	8
56	20-6029		26”d x ¼” std. Sld. Disc Blade	41

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REF. NO.	PART NO.	QTY	DESCRIPTION OFN Page 4	APPROX. WT.
56	20-6051		26"d x ¼ std. Notch Disc Blade	38
57	ON-120		Bracket Brg. (Front) Old Style	41
58	ON-121		Plate Top, Brg. Mnt. Old Style <b>We now weld ON-120 &amp; ON-123 to Gang Frame</b>	5.9
61	OF-83		Half Spool – Concave, 1 ½ sq 9 <sup>7</sup> / <sub>8</sub> 10 ½ spc	11.7
	OF-83-SS		Half Spool – Concave, 1 ½ sq. 9 <sup>7</sup> / <sub>8</sub> 10 ½ spc <b>( Use W/New Brg. Set Up RPO-103I &amp; Shield )</b>	11.7
62	OF-84-S		Half Spool – Convex 1 ½ sq 9" sp	9.8
	OF-84L		Half Spool Convex 1 ½ sq 10 ½ spc	12.8
	OF-84-SS		Half Spool – Convex 1 ½ sq. 9" spc <b>( Use W/New Bearing Set Up RPO-103I &amp; Shield )</b>	8.3
	OF-84L-SS		Half Spool – Convex 1 ½ sq. 10 ½ sq <b>(Use W/New Bearing Set Up RPO-103I &amp; Shield)</b>	
63	OF-9		Full Spool – 1 ½ sq 9" spc	23.8
	OF-101/2		Full Spool 1 ½ sq 10 ½" spc	24.5
64	ON-125		Bolt, Bear Bracket to Bars (Obsolete)	0
65	N/A		N/A	N/A
66	N112		Nut – 1 ½" nc, Hex	.9
67	JN112		Jam Nut – 1 ½" nc, Hex	.6
68	20-5485		24"d x ¼ Sld edge Disc Blade	35
69	20-4451		22" d x bga sld edge Disc Blade	22
70	N/A			
71			3 Pong Interrupter Blade (optional)	
72			Ext. spool – Concave (optional)	
73	N/A		N/A	N/A
74	ON-123		Bracket Brg. Rear	40.9
75	CS12112-5		Bolt – ½" nc x 1 ½" Lg. Gr-5	.1
76	N/A		N/A	N/A
77	ON-126		Bolt – Tongue, Hitch	3
78	CS78612-5		Bolt – 7/8" nc x 6 ½" Lg. Gr-5	1.3
79/80	N/A			N/A
81	CS343-5		Bolt – ¾" nc x 3" Lg. Gr 5 (LN ¾)	3.4
82	CS14-5		Bolt – 1" nc x 4" Lg, Gr 5 (LN 1)	1.2
83	N/A			N/A
84	CS1149-5		Bolt – 1 ¼ nc x 9" Lg. Gr 5 (LW ¼ N ¼)	3.3
85	CS1312-5		Bolt – 1" nc x 3 ½" Lg Gr 5 (LN 1)	5.1
86	ON-134		Pin – Rocker	4
87	CS38212-5		Bolt – 3/8 nc x 2 ½ Lg. Gr 5 (LW 3/8 N3/8)	.1
88	CS14-5		Bolt- 1"nc x 4 " Lg Gr 5	.1.2
89	CS58114-5		Bolt – 5/8 nc x 1 ¼" Lg Gr 5	.1

REF NO.	PART NO.	QTY	DESCRIPTION OFN Page 5	APPROX WT.
90	N/A		N/A	N/A
91	N/A		N/A	N/A
92	N/A		N/A	N/A
93	OX-138		Hitch Jack 5000lb, ( Includes all Hw)	17
	OX-138B		Bracket for hitch Jack	5.4
94	ON-139		Hose Guide	12
95	ON-140		Pin - Transport	2
96	ON-141		Click Pin ( Same as BLD 33 )	.1
97	ON-138		Hsg - Trunnion Mtg Shielded - 1 1/2 sq ( Non Lube )	8.2
	ON-142		Hsg - Trunnion Mtd. 1 1/2 sq ( Relube )	8
	ON-143		Hsg - Trunnion Mtd. 1 1/2 sq ( Non- Relube )	8.2
	ON-148		Hsg - Trunnion Mtd. 1 1/2 sq Shield ( Relube )	8.1
98	ON-144		Mounting Straps - Gng. Brg. ( Old Style )	
	ON-222F		Brg. Strap Cap W/Guard - 1 1/2 sq ( Front )	7.6
	ON-222R		Brg. Strap Cap W/Guard - 1 1/2 sq ( Rear )	7.6
	ON-223		Brg. Strap Cap W/Guard - 1 1/2 sq ( Short )	2.1
99	CS34212-5		Bolt - 3/4 nc x 2 1/2" Lg Gr.5	
100	ON-146		Gng. Bearing - 1 1/2 sq. Relube	2
	X-85		Brg. - 1 1/2 sq Sealed	2
	RPO-103D		Gng Bearing - 1 1/2 sq, NR	3.5
101	RPO-99		Retaining Ring	.1
102	N/A		N/A	N/A
103	N/A		N/A	N/A
104	ON-147		Wear Guard - Gng. Brg	4.5
	CS122-5		Bolt Assy. Wear Guard 1/2 nx x 2" Lg Gr.5	.2
105	N/A		N/A	N/A
106	JXE-18		Ext. Washer - Convex, 1 1/2 sq	9
107	JXE-20		Cap. Ext. Spool Universal 1 1/2 sq Pattern	3
108	N/A		N/A	N/A
109	ON-150		Tube - Crush - Spring	2.5
110	ON-154		Washer Gng. Lck. Down ( For 3 Tube Gang )	4.1
111	ON-154A		Gng. Lock Down Kit	17
112	ON-155		Clamp Plate - Gang Lock Down	2.5
113	N/A		N/A	N/A
114				1.6
115	OF-300A-F		Cleaner Assy. Front	

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REF. NO.	PART NO.	QTY.	DESCRIPTION OFN Page 6	APPROX WT.
116	OF-300A-R-KIT		Cleaner Assy. - Rear	
117	OF-300-F		Cleaner Arm - Front	5.4
118	OF-300-R		Cleaner Arm - Rear	5.4
119	OF-305		Cap - Cleaner Arm	.5
120	CB12312-S		CB ½ nc x 3 ½" Lg Gr.5 (OF-306)	
121	OF-309		Blade - Cleaner Arm	2
122	CB381-5		Carriage Bolt 5/8 x 1" Lg Gr.5 (OF-310)	
123	OFH-300A-F		Cleaner Assy. - Extra Heavy Duty - Front	11.4
124	OFH-300A-R		Cleaner Assy. - Extra Heavy Duty - Rear	11.4
125	OFH-300-F		Cleaner Arm - Front. Heavy Duty	7.6
126	OFH-300-R		Cleaner Arm - Rear Heavy Duty	7.6
127	OF-307		Cap - Cleaner Bar	.5
128	CB34312-5		Carriage Bolt ¾ nc x 3 ½" Lg Gr.5 (OF-308)	
129	OF-314		Cleaner Bar - 16 Bld, 9" Spacing	
	OF-315		17 Bld	
	OF-316		18 Bld	
	OF-317		19 Bld	
	OF-318		20 Bld	
	OF-319		21 Bld	
	OF-320		22 Bld	
	OF-321		23 Bld	
	OF-322		24 Bld	
	OF-323		25 Bld	
			No Ref Numbers Bearing Assy, For OFN	
	ON-80NR-KIT		Gang bearing Assy. 1 ½" sq Non - Relube	13
			ON-143 Housing	
			X-85 Bearing	
			RPO-99 Snap Ring	
	ON-80NRS-KIT		Gang Bearing Assy. 1 ½ sq Non - Relube Shields	14
			ON-138 Housing	
			RPO-103D Bearing	
			RPO-99 Betaining Ring	
			ON-136 Shields	

Page No. 6 of 7

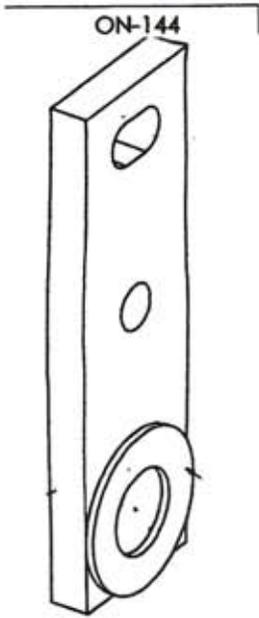
Domries Enterprises, Inc.  
12281 Rd 29  
Madera, California 93638  
Phone (559) 673-9143  
Fax (559) 673-4110



PARTS THAT HAVE BEEN ADDED OR UPGRADED ON  
OFN MODEL DISC

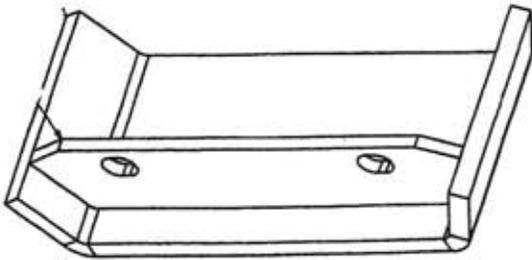
OLD STYLE

MOUNTING STRAP



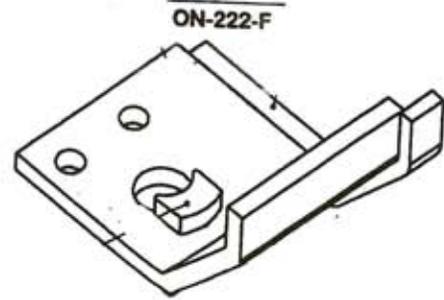
WEAR GAUGD

ON-147

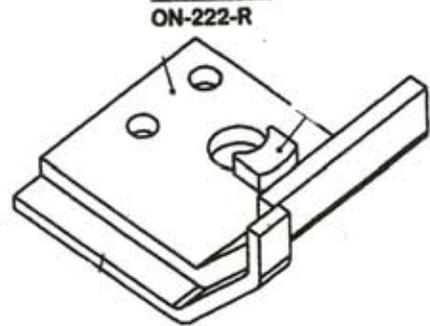


UPDATED

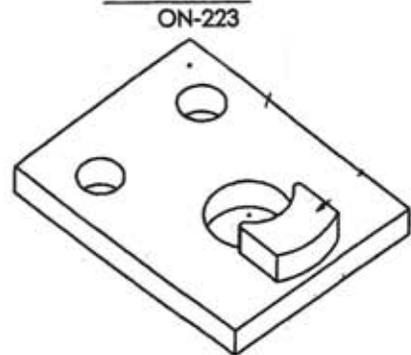
WEAR GUARD FRONT



WEAR GUARD REAR



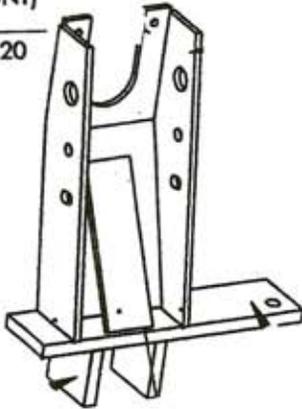
WEAR STRAP SHORT



OLD STYLE

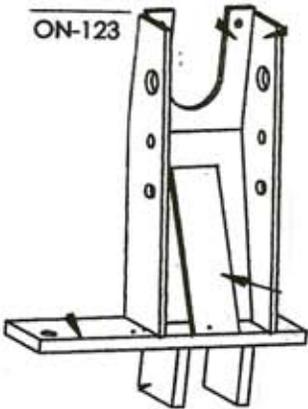
BRG. HANGER  
(FRONT)

ON-120



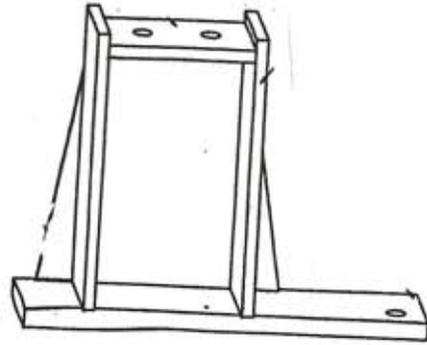
BRG. HANGER  
(REAR)

ON-123

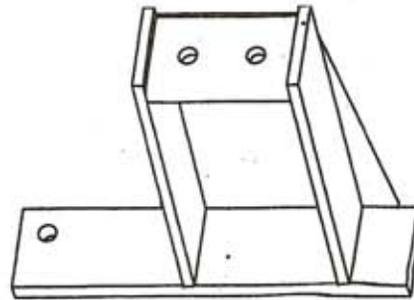


UPDATED

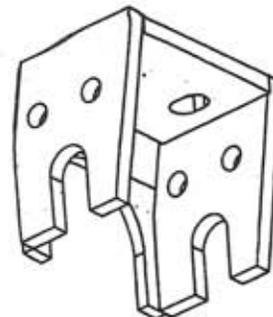
BRG. HANGER  
(FRONT)  
ON-225



BRG. HANGER  
(REAR)  
ON-226



BRG. BLOCK ADJ.  
ON-224



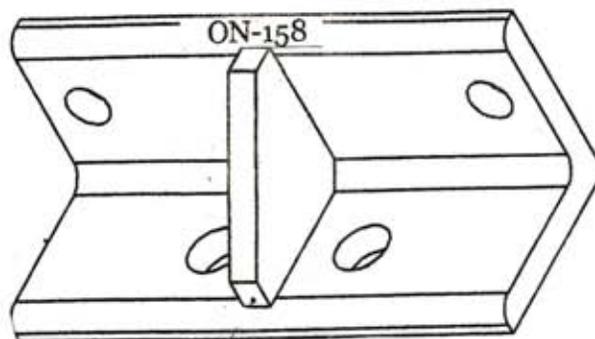
UPDATED



9" spacing



10 1/2" spacing



Thrash Plate Holder